

## 50% energy savings when using FreezeTec Spacers

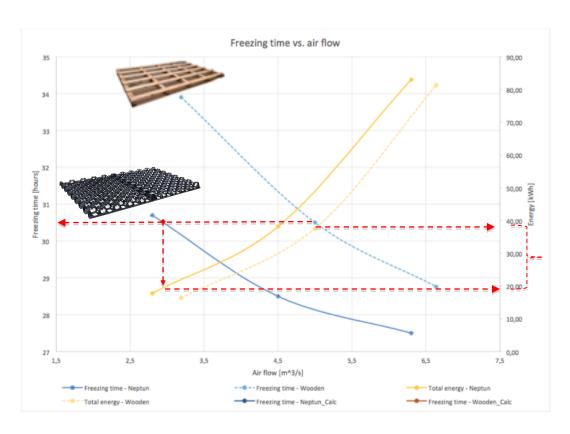
compared to wooden spacers by FreezeTec ApS, Denmark

As documented in previous tests the energy-consumption in blast freezers increases exponentially as air-flow is increased in order to reduce the freezing time.

This helps us understand the importance of an optimal air-flow in the blast-freezer in respect to the overall freezing efficiency.

In a test recently carried at by the Danish Technological Institute, the relationship in-between freezing-time, air-flow and energy-consumption with a 62 mm high wooden spacers was compared with a 50 mm high FreezeTec NFS-II HDPE spacers.

The graph below illustrates how the energy-consumption (yellow graphs, indicated on the right axis) is exponentially increasing as air-flow (buttom-axis) is increased in order to shorten freezing time (indicated on the left axis)



Under identical conditions – in this test based on a freezing time of 30,5 hours, the wooden spacer required an airflow of 4,75  $\rm m^3/s$  resulting in an energy-consumption of 39 Kwh. When using the NFS-II spacer the air-flow could be reduced to 2,8  $\rm m^3/s$  whereby energy consumption reduced to 19 kwh =  $\pm 50\%$  savings

Figures will of course vary in-between various blast freezer set-ups - but the tendency is clear